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D4149-041
Job Sheet 189545



008291

Part No: D4149-041

Job Qty: 5 ea

Part Name: Aft Crosstube Lug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/27/19

Job Tracking No:

Due Date: 2/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP Rev:C 11.03.03 as per revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time		
90	Start up Operation	5 Ea	2/15/19	2/15/19	0.00	0.00	Start Up Small Fab-3		36	36
100	Small Fab	5 pcs	2/15/19	2/15/19	0.00	1.25	Small Fab-6		9.88	36
110	QC	5 pcs	2/15/19	2/15/19	0.00	0.00	QC5		9.88	DAS
120	Packaging	5 pcs	2/15/19	2/15/19	0.00	0.00	Packaging3-2	ST539	ST	FEB 26 2019
130	QC21-SA	5 Ea	2/15/19	2/15/19	0.00	0.00	QC21		ST	FEB 26 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	10 Ea (2 ea)	90-Start up Operation	5133169
AN4C13A	Bolt	15 Ea (3 ea)	90-Start up Operation	5143125
D3910-1	Crosstube Lug	5 pcs (1 ea)	90-Start up Operation	5150018
D4091-1	Mounting Lug	5 pcs (1 ea)	90-Start up Operation	5150049
D4149-1	Crosstube Lug Plate, Aft	10 Ea (2 ea)	90-Start up Operation	5140443
D4149-3	Spacer	5 pcs (1 ea)	90-Start up Operation	5130119
D4149-5	Eyebolt Stud	5 pcs (1 ea)	90-Start up Operation	5133193
MS20615-4M18	Rivet	15 Ea (3 ea)	90-Start up Operation	5149144
MS21043-3	Nut	10 Ea (2 ea)	90-Start up Operation	5024733
MS21043-4	Nut	15 Ea (3 ea)	90-Start up Operation	5143145
NAS1149C0332R	Washer	20 Ea (4 ea)	90-Start up Operation	5103990
NAS1149C0432R	Washer	30 Ea (6 ea)	90-Start up Operation	

5T349
344
525
525
80
91
306
302
6A011
5T266
5T266

687

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	10	91	0
	AN4C13A	15	145	0
	D3910-1	5	7	0
	D4091-1	5	14	0
	D4149-1	10	25	0
	D4149-3	5	8	0
	D4149-5	5	19	0
	MS20615-4M18	15	256	0
	MS21043-3	10	703	0
	MS21043-4	15	1,136	0
	NAS1149C0332R	20	3,267	0
	NAS1149C0432R	30	1,534	0
Part Specifications				
Specifications could not be found.				

Plex 1/28/19 7:27 AM Dart.lajeunesse.marie



Container No: S156482



Part: D4149-041

Job No: 189545

Serial No/Batch: S156482

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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D4149-041

S156482

Date: 02/26/19